



# FREE FLOAT STEAM TRAP

## MODEL J3X DUCTILE CAST IRON

### FREE FLOAT STEAM TRAP WITH THERMOSTATIC AIR VENTING

#### Features

**A reliable and durable cast iron free float steam trap with tight shut-off for use on process equipment.**

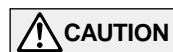
1. Self-modulating free float provides continuous, smooth, low velocity condensate discharge as process loads vary.
2. Only one moving part, the free float, eliminates concentrated valve wear and provides long maintenance-free service life.
3. Thermostatic capsule with "fail open" feature vents air automatically until close-to-steam temperature, for rapid start-up, increased productivity and even heating.
4. Easy, inline access to internal parts simplifies cleaning and reduces maintenance costs.
5. Built-in screen with large surface area ensures trouble-free operation.



#### Specifications

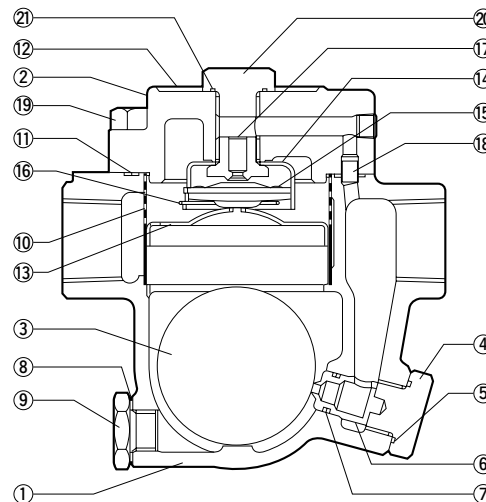
Model	J3X	JF3X
Connection	Screwed	Flanged
Size	1/2", 3/4", 1"	DN 15, 20, 25
Orifice No.		2, 5, 10, 13
Maximum Operating Pressure (barg) PMO		2, 5, 10, 13
Maximum Differential Pressure (bar) ΔPMX		2, 5, 10, 13
Maximum Operating Temperature (°C) TMO		200
Subcooling of X-element Fill (°C)		up to 6
Type of X-element		B

PRESSURE SHELL DESIGN CONDITIONS (NOT OPERATING CONDITIONS): Maximum Allowable Pressure (barg) PMA: 13 1 bar = 0.1 MPa  
Maximum Allowable Temperature (°C) TMA: 200



To avoid abnormal operation, accidents or serious injury, DO NOT use this product outside of the specification range. Local regulations may restrict the use of this product to below the conditions quoted.

No.	Description	Material*	DIN	ASTM/AISI
①	Body	Duct. Cast Iron GGG-40	0.7040	A536 Gr. 65-45-12
②	Cover	Duct. Cast Iron GGG-40	0.7040	A536 Gr. 65-45-12
③ F	Float	Stainless Steel SUS316L	1.4404	AISI316L
④	Orifice Holder Plug	Forged Steel S25C	1.1158	AISI1025
⑤ MR	Holder Plug Gasket	Fluorine Resin PTFE	PTFE	PTFE
⑥ R	Orifice	Stainless Steel SUS420F	1.4028	AISI420F
⑦ MR	Orifice O-Ring	Synthetic Rubber EPR	—	D2000 CA
⑧ MR	Drain Plug Gasket	Soft Iron SUYP	1.1121	AISI1010
⑨	Drain Plug	Carbon Steel S25C	1.1158	AISI1025
⑩ R	Screen outside/inside	Stainless Stl. SUS304/430	1.4301/4016	AISI304/430
⑪ MR	Cover Gasket	Fluorine Resin PTFE	PTFE	PTFE
⑫	Nameplate	Stainless Steel SUS304	1.4301	AISI304
⑬ R	Float Cover	Stainless Steel SUS304	1.4301	AISI304
⑭ R	X-element Guide	Stainless Steel SUS304	1.4301	AISI304
⑮ R	X-element	Stainless Steel	—	—
⑯ R	Spring Clip	Stainless Steel SUS304	1.4301	AISI304
⑰ R	Air Vent Valve Seat	Stainless Steel SUS420F	1.4028	AISI420F
⑱	Connector	Stainless Steel SUS416	1.4005	AISI416
⑲	Cover Bolt	Carbon Steel S45C	1.0503	AISI1045
⑳	Plug	Carbon Steel S25C	1.1158	AISI1025
㉑ MR	Plug Gasket	Fluorine Resin PTFE	PTFE	PTFE



Optional lock release valve available for special applications

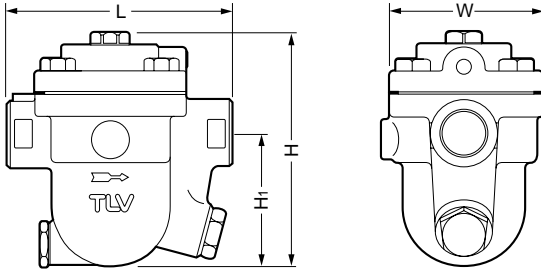
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\* Equivalent materials

Replacement kits available: (M) Maintenance parts, (R) Repair parts, (F) Float

**Dimensions**

● **J3X**  
Screwed

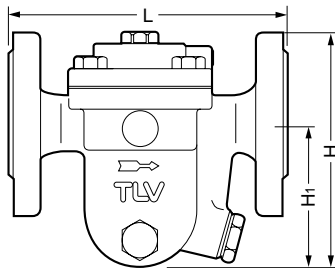


**J3X** Screwed\* (mm)

Size	L	H	H <sub>1</sub>	W	Weight (kg)
1/2"	120	130	75	80	2.7
3/4"			73		2.8
1"		137	75		3.0

\* BSP, DIN 2999, other standards available

● **JF3X**  
Flanged

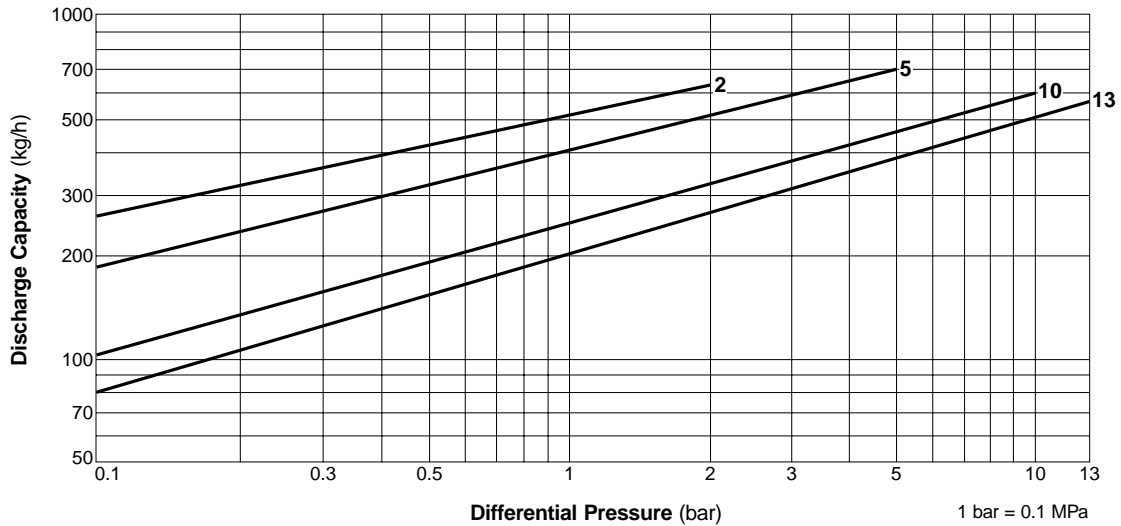


**JF3X** Flanged\* (mm)

DN	L	H	H <sub>1</sub>	W	Weight (kg)
15	150	137	86	80	3.8
20		148	94		5.1
25	160	155	99		6.0

\* DIN 2501 PN 10/16, other standards available

**Discharge Capacity**



1. Line numbers within the graph refer to orifice numbers.
2. Differential pressure is the difference between the inlet and outlet pressure of the trap.
3. Capacities are based on continuous discharge of condensate 6 °C below saturated steam temperature.
4. Recommended safety factor: at least 1.5.



**CAUTION** DO NOT use traps under conditions that exceed maximum differential pressure, as condensate backup will occur!

Manufacturer

ISO 9001/ISO 14001

**TLV**® CO., LTD.  
Kakogawa, Japan

is approved by LRQA Ltd. to ISO 9001/14001

